

# Capacryl PU-Vorlack

The undercoat with excellent sandability



## Product Description

### Field of Application

Undercoating varnish for filling intermediate coats with a good flow on dimensionally stable wooden parts, primed metals, filler-treated and sanded surfaces. Also suitable for adherent, stable existing coatings of paint and enamel before applying Capacryl PU-Gloss/Satin.

### Material Properties

- Water-dilutable.
- Easy and elegant application.
- High opacity (hiding/covering power).
- Easy to sand, like an alkyd resin priming varnish.
- Diffusion-capable.
- Good filling properties.
- Promotes the adhesion of subsequent finishing.
- Fast-drying.
- Suitable for children toys according to DIN EN 71-3.
- Recoatable with water-dilutable (waterborne) acrylic and alkyd resin enamels and with solvent-based alkyd resin enamels.

### Material Base / Vehicle

Polyurethane-acrylic dispersion (emulsion)

### Packaging/Package Size

- **White:**  
750 ml, 2,5 litres
- **ColorExpress:**  
700 ml, 2,4 litres

### Colours

White.

Capacryl PU-Vorlack ist tintable via the ColorExpress (Capamix) tinting & mixing machine system.

When applying colours with low opacity, like Red, Orange or Yellow, it is advisable to apply one priming coat using the matching colour shade of our Priming System. Suitable Priming System colours are available via the ColorExpress tinting technique.

### Gloss Level

Matt

### Storage

Keep in a cool, but frost-free place.

### Technical Data

- Density: Approx. 1.45 g/cm<sup>3</sup>

Suitability according to  
Technical Information No. 606  
Definition of Application Areas

Interior 1	Interior 2	Interior 3	Exterior 1	Exterior 2
+	+	+	+	+
(-) inapplicable / (o) of limited suitability / (+) unsuitable				



## Application

**Suitable Substrates** Primed, dimensionally stable wood component parts, metals, and rigid/unplasticized PVC. Substrates must be clean, sound/stable, dry, and free from all substances that may prevent good adhesion. Maximum permissible wood moisture content (WMC) of dimensionally stable wood: 13 %.

**Substrate Preparation** Roughening and cleaning the primed surface.

**Method of Application** Capacryl PU-Vorlack can be applied with brush, roller or spraying equipment. Stir well before use and dilute with max. 5 % to 15 % of tap (potable) water, if necessary. Use Orelmix brushes for brush application. For manual application on large areas use a short pile (textured) polyamide (nylon) roller and directly treat the surface with a fine-porous foam roller or Orelmix brush.

Tool size should match the size of surfaces to be treated, thus allowing efficient surface painting and uniform finishing (also see supplementary application information for PU enamel system).

**Guidelines for Spray Application:**

	Ø Nozzle	Spray Pressure	Air Pressure	Dilution
Airless	0,008 – 0,011 inch	180 - 200 bar	–	–
Airmix/Aircoat	0,011 – 0,015 inch	120 bar	2,5 bar	–
Low pressure	1,8 – 2,2 mm	–	approx. 0,5 bar	5 % – 15 %
High pressure	2,0 – 2,5 mm	–	2 – 3 bar	5 % – 15 %

## Surface Coating System

Substrate	Use	Substrate Preparation	Impregnation	Priming Coat	Intermediate Coat	Finishing Coat
Wood, derived materials	interior	sanding / cleaning	–	Capacryl Holz-IsoGrund <sup>1)</sup>	2 x Capacryl PU- Vorlack <sup>2)</sup>	Capacryl PU-Gloss/PU-Satin/ PU-Matt <sup>3)</sup>
Wood, stable in dimensions	exterior	BFS Data Sheet No. 18	Capacryl Holz SchutzGrund	Capacryl Holz-IsoGrund <sup>1)</sup>		
Iron, steel	interior	derusting / cleaning	–	Capalac AllGrund		
	exterior	derusting / cleaning	–	2 x Capalac AllGrund		
Zinc (galvanised substrates)	interior/ exterior	BFS Data Sheet No. 5	–	Capacryl Haftprimer		
Aluminium / copper	interior/ exterior	BFS Data Sheet No. 6	–	Capacryl Haftprimer		
Rigid PVC	interior/ exterior	BFS Data Sheet No. 22	–	Capacryl Haftprimer		
Stable existing paint coatings	interior/ exterior	sanding	Prepare and prime defects according to the respective substrate			

- 1) Always apply Capacryl Holz-IsoGrund on wood with water-soluble, discolouring wood ingredients (2 x on knots).  
 2) Intermediate coat, tinted to match the finishing coat in shade. For reddish, yellowish or orange shades with low opacity a suitable colour is mixed via ColorExpress. This colour slightly deviates from the selected colour providing for a better hiding power of the finishing coat.  
 3) Colour shades with low opacity (e.g. yellow/red/orange) may require an additional coat.  
 Note: Adhesion must be tested in advance for powder coatings, coil coatings and other critical/problematic substrates by trial application.

**Consumption** Approx. 100 – 130 ml/m<sup>2</sup> per coat.  
Consumption is a reference value and may vary, depending on the substrate and its condition. Determine the exact amount of material required by coating a test area on site.

**Application Conditions** **Lower Temperature Limit for Application and Drying:**  
Min. 8 °C for product, substrate and ambient air.  
Relative humidity must not exceed 70 %.

**Drying/Drying Time**

At 20 °C, 65 % relative humidity	Dust Dry	Recoatable	Thoroughly Dry
Hours	1 – 2	10 – 12	48

Lower temperatures and higher humidity extend the drying time.

**Tool Cleaning** Immediately after use with water.

## Advice

Special Risks (Hazard Note) / Safety Advice (Status as at Date of Publication)

If medical advice is needed, have product container or label at hand. Keep out of reach of children. Contains 1,2-benzisothiazol-3(2H)-one, reaction mass of 5-chloro-2-methyl-2H-isothiazol-3-one and 2-methyl-2H-isothiazol-3-one (3:1). May produce an allergic reaction. Warning! Hazardous respirable droplets may be formed when sprayed. Do not breathe spray or mist.

Disposal

Materials and all related packaging must be disposed of in a safe way in accordance with the full requirements of the local, regional, national and international authorities

EU limit value for the VOC content

of this product (category A/d): 130 g/l (2010). This product contains max. 130 g/l VOC.

Giscode

BSW30

Substances of Content - Declaration

Polyurethane-/polyacrylate resin, titanium dioxide, silicates, calcium carbonate, water, glycols, ester alcohol, additives, preservative.

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### Technical Information No. 053 · Issue: June 2024

All suggestions and application instructions herein are based on our latest technical experience. Due to the wide variety of individual project conditions, we cannot be held responsible for their content. These instructions do not release the purchaser/ applicator from his responsibility to determine the suitability of the product in consideration of the project characteristics. These instructions are to be considered void when a new edition is released. Our general conditions of sale and delivery in their latest edition apply. This document is a translation of our German Technical Information No.053 · Capacryl PU-Vorlack · Issued: December 2020